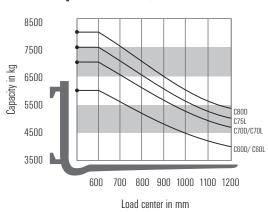
# GENERAL DATA

## Truck Capacities Capacity at different load centres



The listed capacities are valid only for the standard upright in vertical position with standard fork carriage and standard forks, up to max. lifting height of 3300 mm. The centre of gravity of the load may be displaced by max. 100 mm against the longitudinal centre plane of the truck. Load centre is determined from top and front face of the forks. The values are based on a 1000 mm cube load configuration with the centre of gravity at the true centre of the cube. With upright tilted forward lower capacity values are valid. Attachments, longer forks, exceptional load dimensions and higher lifting heights can reduce the capacity. Please talk to your CLARK dealer if vou require further information

## Upright table C60L/C70L/C75L

Mast type	Maximum	M	Freihub		
	Fork Height			(h2)	
	(h3)	Lowered Extended (h1)			
	mm	mm	mm	mm	
	2500	2250	3664		
	2700	2350	3864		
	3000	2500	4164		
	3300	2650	4464		
	3500	2750	4664		
Standard	3700	2850	4864	110	
Stanuaru	4000	3000	5164		
	4500	3250	5664		
	5000	3500	6164		
	5500	3750	6664		
	6000	4200	7164		
	6400	4400	7564		
	3850	2313	4980	1211	
	4000	2363	5130	1261	
	4500	2531	5634	1429	
Triple	4900	2665	6036	1563	
	6200	3097	7332	1995	
	7000	3363	8140	2261	
	8000	3695	9140	2593	

## Upright table C60D/C70D

Mast type	Maximum Fork Height	Ma	Freihub (h2)		
	(h3)	Lowered (h1)	Extended	(112)	
	mm	mm	mm	mm	
	2500	2250	3664		
	2700	2350	3864		
	3000	2500	4164		
	3300	2650	4464		
	3500	2750	4664		
Standard	3700	2850	4864	110	
Standard	4000	3000	5164		
	4500	3250	5664		
	5000	3500	6164		
	5500	3750	6664		
	6000	4200	7164		
	6400	4400	7564		
	3850	2313	4980	1211	
	4000	2363	5130	1261	
	4500	2531	5634	1429	
Triple	4900	2665	6036	1563	
	6200	3097	7332	1995	
	7000	3363	8140	2261	
	8000	3695	9140	2593	

## Upright table C80D

iviast type	Fork Height	IVI	(h2)	
	(h3)	Lowered (h1)	Extended	(2)
	mm	mm	mm	mm
	2300	2226	3464	
	2500	2326	3664	
	2800	2476	3964	
	3100	2626	4264	
	3300	2726	4464	
Standard	3500	2826	4664	233
Stanuaru	3800	2976	4964	
	4300	3226	5464	
	4800	3476	5964	
	5300	3726	6464	
	5800	3976	6964	
	6200	4176	7364	
	3650	2313	4790	1211
	3800	2363	4940	1261
	4300	2531	5444	1429
Triple	4700	2665	5846	1563
	6000	3097	7142	1995
	6800	3363	7950	2261
	7800	3695	8950	2593

Mast tyne Maximum Mast Freihuh

# PRODUCT DESCRIPTION

Due to his many years of experience in this series, Clark offers with the C60-80 series **Steering system** the optimized collection of high-end components and an absolute powerful truck. The combination of a capable 67kW diesel engine, a fully automatic three speed gearbox, a wet disc brake as a standard and a very robust frame makes this series extraordinary strong and tough. The low operation and maintenance costs as well as the ergonomic designed operator compartment are speaking also for a truck out of this series.

Exactly what you rightly can expect from a heavy duty truck produced by CLARK..

## Driver's cab

The driver accesses his ergonomically designed compartment via two large, low positioned steps. An access is possible from both sides. A grab handle on the driver's side of entry makes it easy to climb up and down. The rubber floor covering in the footwell prevents slippage.

The adjustable steering column (30°) with two spoke steering wheel and an easy to adjust, yet comfortable seat together with impressive leg room allow perfect adaptation

Automotive style foot pedals and fully directional hood mounted control levers with international symbols avoid confusion for any operator.

The operating data is displayed in real-time on the clear TFT LCD colour display. A low front cowl and ingenious narrow profile arrangement of the chains and hoses on

the upright ensure a wide field of vision for the driver. Easily accessible storage compartments and an ideally positioned automotive style hand brake, set this driver's cab apart. Additionally this series offers protected storage

## **Engine, Transmission**

compartments integrated in the vehicle frame.

The CLARK C60-80 forklifts with LPG or diesel power offer excellent acceleration and high driving performance with low fuel consumption. These extremely robust modern engines are at the top end of the performance class. The 67kW lveco 4.5 litre engine has an excellent start-up behaviour and a good acceleration. Because of his six cylinders the GM 4.3L LPG engine runs very smoothly even on-load.

Optional is a three way catalyst converter available. Both engines have a fully automatic "Power-Shift" three gearbox to make a precise and comfortable working possible. The inch-pedal has an integrated brake function and enables controlled driving during fast lift operations.

To protect your investment, the temperature of the engine and transmission is constantly monitored, so that in an event of design limits being exceeded, the engines automatically switch off. The Heavy Duty flexible coupling of the engine /transmission and drive axle reduces vibrations and noises to a minimum.

All engines comply with EU directives ensuring low noise and exhaust emissions.

## Brake system

All the trucks of this series have wet disc service brakes and an independent drum parking brake as a standard. To avoid driving against the parking brake, the gearbox is declutched during its activation.

The wet disc brakes have a minimum of abrasion, are maintenance free and allow a very sensitive braking even with heavy load. Power assisted service brakes ensure that the work is undertaken in a relaxed and stress free manner with full focus on the task in hand. A stress free comfortable operator, works always at his peak ensuring optimum productivity over the complete shift.

pivotal bearings mounted in rubber steel elements. The spherical bearing mounted axle kingpins are mounted in lubricated tapered roller bearings for long service life.

### **Hydraulic system**

A full-flow reverse filter, filters the oil to the tank at each reverse flow. Rough particles are filtered directly via a suction filter, thereby preventing them from entering the oil circuit, ensuring a long service life for all hydraulic components.

It is always enough hydraulic oil available, because a high-capacity pump provides adequate oil supply for the upright and the hydrostatic steering. A priority distributor ensures steering priority in all conditions. Load handling is controlled via a load sensitive-response and precise control valve. A safety valve provides extra safety and prevents an uncontrolled lowering of the load at all times.

The clear-view uprights are available in Standard, Hilo and Triplex versions. The heavy duty interlocked narrow profiles provide high strength even under the heaviest load. The angled mounted rollers are adjust- or exchangeable without disassembling the

The tilt cylinders are mounted in spherical bearings. This consequently extends the service life of the complete cylinder. An integral tilt-lock valve prevents unintentional

between the individual lifting sections in raising and lowering, thus protecting the products and extending service life. The sturdy 6-roller fork carriage with adjustable side thrust rollers enhances the durability of this design, preventing carriage "Jamming" when handling off-set loads.

lights and white reversing light, pneumatic tyres, acoustic reversing alarm, paintwork in the bright safety colour "CLARK Green", driver's compartment and upright in black,

quick-release couplings, spark protection, various seats and much more.

The C60-80 series is CE certified and corresponds to all European safety standards for forklift trucks.

The hydrostatic power steering eliminates steering Kick-Back ,makes steering easy and reaches full lock with just a few turns of the steering wheel. The steering axle has short tie rods are adjustment free and guarantee precise and continuous driving in a straight line. The double acting steer cylinder ensures precise and direct steering. The

THE FORKLIFT

tilting of the upright when the power is off.

The heavy duty tapered forged forks with hook or shaft mounting are adjustable and locked by individual pins.

A hydraulic dampening system reduces impacts and vibrations during the transition

## Additional standard equipment

Protected front headlights, direction indicator lights, combination rear lights with brake

## **Additional equipment**

SE tires, attachments, air-conditioned or heated cabs, integrated or hook on sideshifts,

Talk to your CLARK dealer to find the optimum equipment for you.

## **CLARK Europe GmbH**

Neckarstraße 37 D - 45478 Mülheim an der Ruhr Tel.+49 208 377336 0 Fax+49 208 377336 36 email: info-europe@clarkmheu.com www.clarkmheu.com



# C 60/70/80D C 60/70/75L

Diesel or LPG engine **Pneumatic Tires** 6.000 kg 7.000 kg 7.500 kg

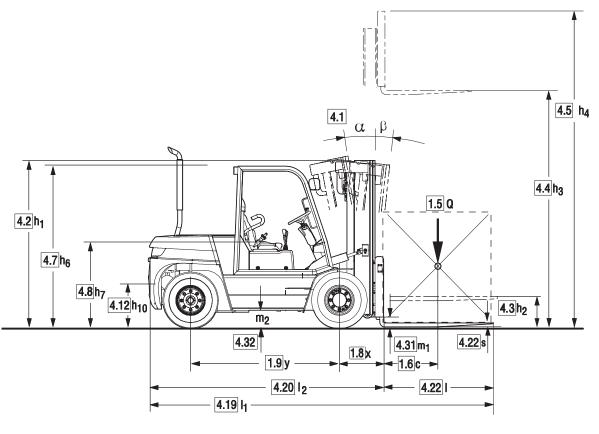


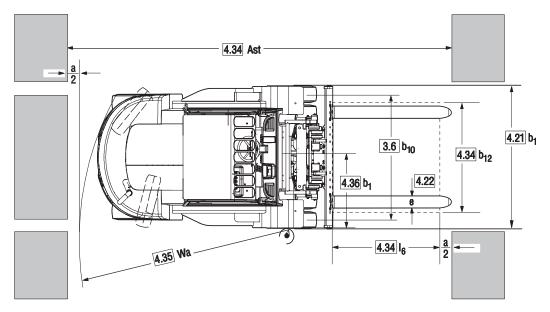
Performance may vary +5% and -10% due to motor and system efficiency tolerance. The performance shown represents nominal values which may be obtained under typical operating conditions of a machine. CLARK products and specifications are subject to change without notice.

www.clarkmheu.com

# **DIMENSIONS**

# **C**60/80





 $A_{st} = Wa + x + I_6 + a$ gilt nur bei / applies only if  $\frac{b_{12}}{2} < b_{13}$ 

 $\begin{aligned} &A_{st} = \text{ Wa} + \sqrt{(\text{ I}_6 + \text{x})^2 + \left(\frac{b_{12}}{2} - b_{13}\right)^2} + \text{a} \\ &\text{gilt nur bei / applies only if } \frac{b_{12}}{2} \geq b_{13} \end{aligned}$ 

# **SPECIFICATIONS**

## Product Specifications acc. to VDI 2198

1.2   Manufacturer's designation   CBOD   C700   CBOD		1.1 Manufacturer (Abbreviation)		CLARK	CLARK	CLARK
1   1				C60D	C70D	C80D
1.9 Whetherses   1.0	Specifications	<u> </u>		Diesel	Diesel	Diesel
1.9 Whetherses   1.0				Driver Seated	Driver Seated	Driver Seated
1.9 Whetherse   1.9 Whether			Q (kg)	6000	7000	8000
1.9 Whetherse   1.9 Whether		. , ,		600	600	600
2.5   Service weight   Mag   3306   9670   10438   10275/2163   22 Abit beading, laden front / rear   Mg   13336/1970   14756/1918   16275/2163   23 Abit beading, laden front / rear   Mg   13336/1970   14756/1918   16275/2163   23 Abit beading, laden front / rear   Mg   4017/5235   3360/5256   4283/6715   4283/6715   23 Abit beading, laden front / rear   Mg   4017/5235   3360/5256   4283/6715   4		1.8 Load centre distance, centre of drive axle to fork face		630	630	641
2   2   Services averight   Sig   SSUR   SSUR   SSUR   10438   102372/103   12272/103   1238/1070   14758/1018   102372/103   1238/1070   14758/1018   102372/103   1238/1070   14758/1018   102372/103   1238/1070   14758/1018   102372/103   1238/1070   14758/1018   102372/103   1238/1070   14758/1018   102372/103   1238/1070   14758/1018   102372/103   1238/1070   14758/1018   1258/1018				2250	2250	2500
22 Avide loading, fuelden front / rear		2.1 Service weight	kg	9306	9676	10438
2.3 Able loading, unshelder front /mar	M	2.2 Axle loading, laden front /rear	kg	13336/1970	14758/1918	16275/2163
3.2   Tyra size, Front   8.2 EX15-14PR   8.		2.3 Axle loading, unladen front /rear		4071 /5235	3950/5726	4263/6175
3.3 Tyra size, rear   8.25X15-14PR   8.25X15-14PR   8.25X15-14PR		3.1 Tyre type, $P = pneumatic$ , $SE = superelastic$ , $C = cush$	ion 1)	Р	Р	Р
3.5   Wheels, number front/rear   k = drive wheels    4.47/2   4.47/2   4.47/2   4.47/2   4.47/2   3.6   Track_front   5.10   5.75   5.1575   5.	.SIS	3.2 Tyre size, front		8.25X15 -14PR	8.25X15 -14PR	8.25X15 -18PR
3.5   Wheels, number front/rear   k = drive wheels    4.47/2   4.47/2   4.47/2   4.47/2   4.47/2   3.6   Track_front   5.10   5.75   5.1575   5.	Jhass	3.3 Tyre size, rear		8.25X15 -14PR	8.25X15 -14PR	8.25X15 -18PR
3.7 Tread, river   bit (mm)   1610	es, (	3.5 Wheels, number front/rear (x = drive wheels)		4X/2	4X/2	4X/2
4.1 Tits of upright/fork carriage, α/β   Grad   10/15   10/15   10/15   10/15   10/15   10/15   4.2 Height, upright lowered   h 1 Imm)   2650   2650   2726   2726   4.4 Hidth, upright lowered   h 1 Imm)   2650   2650   2726   233   4.4 Lift height 2   h 3/mm)   3300   330	_₹	3.6 Tread, front	b10 (mm)	1575	1575	1575
4.2 Height, upright lowered		3.7 Tread, rear	b11 (mm)	1610	1610	1610
4.3 Freelift height 2) h3(mm) 3300 3300 3300 3300 3300 3300 3300 3		4.1 Tilt of upright/fork carriage, $\alpha/\beta$	Grad	10/15	10/15	10/15
4.4 Lift height 2] h3(mm) 3300 3300 3300 3300 3300 4.5 Height, upright extended 5) h4(mm) 4484 4464 4464 4464 4464 4464 4470 2370 2370 2370 2370 1320 1320 1320 1320 1320 1320 1320 132		4.2 Height, upright lowered	h1(mm)	2650	2650	2726
4.5 Height, upright extended 5  h4(mm)		4.3 Freelift	h2(mm)	110	110	233
4.7 Height overfreadguard (cab); Std / Container   h6(mm)   2370   237		4.4 Lift height 2)	h3(mm)	3300	3300	3300
### A Seat height		4.5 Height, upright extended 5)	h4(mm)	4464	4464	4464
4.12 Coupling height		4.7 Height overheadguard (cab); Std / Container	h6(mm)	2370	2370	2370
4.19 Overall length		4.8 Seat height	h7(mm)	1320	1320	1320
A 20 Length to face of forks   12(mm)   3523   3583   3895		4.12 Coupling height	h10(mm)	470	470	470
### 4.22 Fork dimensions	2	4.19 Overall length	I1 (mm)	4723	4783	5095
### 4.22 Fork dimensions	Isior	4.20 Length to face of forks	12(mm)	3523	3583	3895
### 4.22 Fork dimensions	limel	4.21 Width	b1, b2 (mm)	2125	2125	2125
4.24 Fork carriage width		4.22 Fork dimensions	s • e • I (mm)	60X150X1200	60X150X1200	70X180X1200
4.31 Ground clearance minimum		4.23 Fork carriage DIN 15173, A, B		Shaft type	Shaft type	Shaft type
A.32   Ground clearance centre of wheelbase   m2 (mm)   230   23		4.24 Fork carriage width	b3 (mm)			
A.33   Aisle width for pallets 1000 x 1200 crossways   Ast(mm)   5250   5280   5616		4.31 Ground clearance minimum	m1 (mm)			200
4.34 Aisle width for pallets 800 x 1200 lengthways		4.32 Ground clearance centre of wheelbase	m2 (mm)		230	230
4.35   Turning radius   (mm)   3420   3450   3775     4.36   Internal turning radius   b13 (mm)   1063   1063   1063     5.1   Travel speed laden/unladen   km/h   31.8/34.6   29.0/33.5   29.0/33.6     5.2   Lift speed laden/unladen   m/s   0.43/0.45   0.42/0.45   0.39/0.45     5.3   Lowering speed laden/unladen   m/s   0.45/0.43   0.45/0.43   0.45/0.43     5.5   Drawbar pull laden   3)   N   50989/19485   57339/18809   56682/19466     5.7   Gradeability laden   3)   %   41.0/21.2   37.4/19.8   33.0/19.3     5.8   Max. gradeability laden   (0-15 m)   s		·	Ast(mm)		5280	
4.36   Internal turning radius   b13 (mm)   1063   1063   1063   1063			Ast(mm)	5450	5480	5816
S.1   Travel speed laden/unladen   km/h   31.8/34.6   29.0/33.5   29.0/33.6						
S.2 Lift speed laden/unladen						
Solution   Solution		5.1 Travel speed laden/unladen	km/h			
Second   S		•	m/s			·
S.8 Max. gradeability laden / unladen   3)	S		m/s			·
S.8 Max. gradeability laden / unladen   3)	ance	·	N			
S.8 Max. gradeability laden / unladen   3)	Performa	· · · · · · · · · · · · · · · · · · ·				
5.9 Acceleration time laden/unladen (0 -15 m)   s   -   -   -		,				
S.10   Service brake   Wet disc brake   Wet disc brake   Wet disc brake   Wet disc brake		, , ,	%	41.0 / 21.2	37.4/19.8	33.0/19.3
The state of the		·	S	-	-	-
7.2   Rated output acc. DIN 70 020   RW   67   67   67     7.3   Rated speed acc. DIN 70 020   min-1   2300   2300   2300     7.4   No. of cylinders / displacement   /cm3   4/4500   4/4500     7.5   Fuel consumption acc. VDI-Cyclus   Diesel= I/h, L.PGas= kg/h   -   -     8.1   Type of control   Hydrodyn   Hydrodyn     8.2   Operating pressure for attachments   bar   140   140     8.3   Oil volume for attachments   I/min   -   -     8.4   Sound level, driver's ear acc. EN 12053   dB (A)   83   83   83     83   Sound level, driver's ear acc. EN 12053   dB (A)   83   83						
7.3   Rated speed acc. DIN 70 020   min-1   2300   2300   2300   2300     7.4   No. of cylinders / displacement   /cm3   4/4500   4/4500   4/4500     7.5   Fuel consumption acc. VDI-Cyclus   Diesel= I/h, L.PGas= kg/h   -   -     8.1   Type of control   Hydrodyn   Hydrodyn   Hydrodyn     8.2   Operating pressure for attachments   bar   140   140   140     8.3   Oil volume for attachments   I/min   -   -     8.4   Sound level, driver's ear acc. EN 12053   dB (A)   83   83   83	I.CEngine					·
7.5 Fuel consumption acc. VDI-Cyclus Diesel= I/h, L.PGas= kg/h  8.1 Type of control Hydrodyn Hydrodyn Hydrodyn  8.2 Operating pressure for attachments bar 140 140 140  8.3 Oil volume for attachments I/min						
7.5 Fuel consumption acc. VDI-Cyclus Diesel= I/h, L.PGas= kg/h  8.1 Type of control Hydrodyn Hydrodyn Hydrodyn  8.2 Operating pressure for attachments bar 140 140 140  8.3 Oil volume for attachments I/min  8.4 Sound level, driver's ear acc. EN 12053 dB (A) 83 83 83		·				
8.1 Type of control Hydrodyn Hydrodyn Hydrodyn 8.2 Operating pressure for attachments bar 140 140 140 8.3 Oil volume for attachments I/min			•	4/4500	4/4500	4/4500
8.2 Operating pressure for attachments bar 140 140 140 8.3 Oil volume for attachments I/min 8.4 Sound level, driver's ear acc. EN 12053 dB (A) 83 83 83			L.PGas= kg/h	-	-	-
	SIL					
	meon			140	140	140
	elleo			-	-	-
8.5 Towing coupling, class/type UIN	Mis		aR (V)			
		o.o lowing coupling, class/type DIM		<u> </u>	-	-

<sup>\*1</sup> Optional with super-elastic tyres 
\*2 Futher lift heights see upright table 
\*3 At friction coefficient  $\mu$ =0.6 
\*4 Diesel = TIER 3 /LPG = TIER 0

Performance may vary +5% and -10% due to motor and system efficiency tolerance. The performance shown represents nominal values which may be obtained under typical operating conditions of a machine. CLARK products and specifications are subject to change without notice.

## Product Specifications acc. to VDI 2198

	1.1	Manufacturer (Abbreviation)		CLARK	CLARK	CLARK
		Manufacturer's designation		C60D	C70D	C80D
		Drive unit Diesel, L.P. Gas		LPG	LPG	LPG
tions	1.4	Operator type stand on/driver seated		Driver Seated	Driver Seated	Driver Seated
ificat	1.5	Load capacity /rated load	Q (kg)	6000	7000	7500
Specifications	1.6	Load centre distance	c (mm)	600	600	600
	1.8	Load centre distance, centre of drive axle to fork face	x (mm)	630	630	630
	1.9	Wheelbase	y (mm)	2250	2250	2250
		Service weight	kg	9077	9447	9590
W		Axle loading, laden front /rear	kg	13263 /1814	14685 /1762	15514/1576
		Axle loading, unladen front /rear	kg	3998/5079	3877/5570	3934/5656
		Tyre type, $P = pneumatic$ , $SE = superelastic$ , $C = cush$	ion1)	Р	Р	Р
ISSIS		Tyre size, front		8.25X15 -14PR	8.25X15 -14PR	8.25X15 -14PR
Tyres, Chassis		Tyre size, rear		8.25X15 -14PR	8.25X15 -14PR	8.25X15 -14PR
yres		Wheels, number front/rear (x = drive wheels)	1.10 /	4X/2	4X/2	4X/2
		Tread, front	b10 (mm)	1575	1575	1575
		Tread, rear	b11 (mm)	1610 10/15	1610 10/15	1610 10/15
		Tilt of upright/fork carriage, $\alpha/\beta$ Height, upright lowered	Grad h1(mm)	2650	2650	2650
		Freelift	h2(mm)	110	110	110
		Lift height 2)	h3(mm)	3300	3300	3300
		Height, upright extended 5)	h4(mm)	4464	4464	4464
		Height overheadguard (cab); Std /Container	h6(mm)	2370	2370	2370
		Seat height	h7(mm)	1320	1320	1320
		Coupling height	h10(mm)	470	470	470
		Overall length	I1 (mm)	4723	4783	4783
sions		Length to face of forks	12(mm)	3523	3583	3583
Dimensions		Width	b1, b2 (mm)	2125	2125	2125
	4.22	Fork dimensions	s • e • l (mm)	60X150X1200	60X150X1200	60X180X1200
	4.23	Fork carriage DIN 15173, A, B		Shaft type	Shaft type	Shaft type
	4.24	Fork carriage width	b3 (mm)	2040	2040	2040
	4.31	Ground clearance minimum	m1 (mm)	200	200	200
		Ground clearance centre of wheelbase	m2 (mm)	230	230	230
		Aisle width for pallets 1000 x 1200 crossways	Ast(mm)	5250	5280	5280
		Aisle width for pallets 800 x 1200 lengthways	Ast(mm)	5450	5480	5480
		Turning radius	(mm)	3420	3450	3450
		Internal turning radius	b13 (mm)	1063	1063	1063
		Travel speed laden/unladen	km/h	29.3/31.4	29.0/30.2	28.3/29.6
		Lift speed laden/unladen	m/s	0.44/0.49	0.42/0.49	0.39/0.49
nces		Lowering speed laden/unladen	m/s	0.45/0.43	0.45/0.43	0.45/0.43
		Drawbar pull laden 3) Max. drawbar pull laden/unladen 3)	N	59841/23347	62784/22661	59448/22955
rform		Gradeability laden 3)	N %	09041/2004/	02/04/22001	09440/22900
Pe		Max. gradeability laden / unladen 3)	%	41.0 / 21.4	42.2/20.0	38.4/20.0
		Acceleration time laden/unladen (0-15 m)	70 S	-	-	-
		Service brake	3	Wet disc brake	Wet disc brake	Wet disc brake
		Manufacturer /Type 5)		GM/GM 4.3	GM/GM 4.3	GM/GM 4.3
92		Rated output acc. DIN 70 020	kW	69	69	69
I.CEngine		Rated speed acc. DIN 70 020	min-1	2400	2400	2400
		No. of cylinders /displacement	/cm3	6/4300	6/4300	6/4300
			, L.PGas= kg/h	-	-	-
		Type of control		Hydrodyn	Hydrodyn	Hydrodyn
eons	8.2	Operating pressure for attachments	bar	140	140	140
ellan		Oil volume for attachments	I/min	-	-	-
Miscellaneous		Sound level, driver's ear acc. EN 12053	dB (A)	82.7	82.7	82.7
	8.5	Towing coupling, class/type DIN		-	-	-

<sup>\*1</sup> Optional with super-elastic tyres \*2 Futher lift heights see upright table \*3 At friction coefficient  $\mu$ =0.6 \*4 Diesel = TIER 3 /LPG = TIER 0

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